

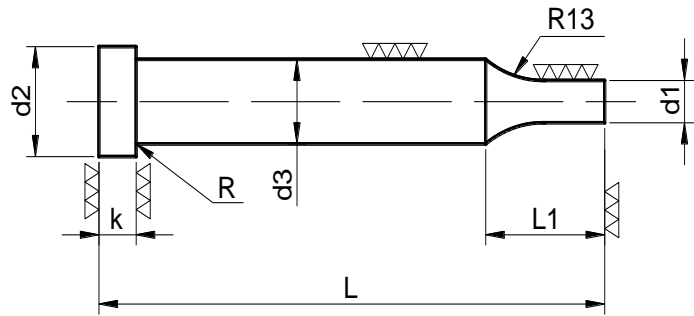
Punzón cabeza cilíndrica

Tipo F

ISO 8020

Forma de pedido:

Punzón tipo F HSS/ $d_1 \times L$



Material	Dureza	
	Vástago	Cabeza
HWS (12% Cr)	62±2 HRC	50±5 HRC
HSS	64±2 HRC	50±5 HRC

d1 ^{+0,01} -0,00	Escalonado	d2 ^{+0,0} -0,3	d3 m6	k ^{+0,1} -0,0	L1 ± 0,5	L ± 0,2				
						63	72	80	90	100
1,0 - 5,0	0,01	7,0	5,0	5,0	12,0	•	•	•	•	•
1,5 - 6,0	0,01	9,0	6,0	5,0	12,0	•	•	•	•	•
2,5 - 8,0	0,01	11,0	8,0	5,0	14,0	•	•	•	•	•
4,5 - 10,0	0,01	13,0	10,0	5,0	16,0	•	•	•	•	•
6,5 - 13,0	0,01	16,0	13,0	5,0	21,0	•	•	•	•	•
9,5 - 16,0	0,01	19,0	16,0	6,0	24,0	•	•	•	•	•
12,5 - 20,0	0,01	24,0	20,0	6,0	27,0	•	•	•	•	•
16,5 - 25,0	0,01	31,0	25,0	10,0	32,0	•	•	•	•	•